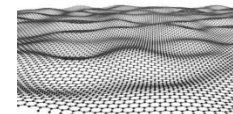
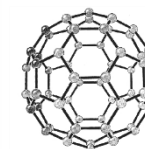
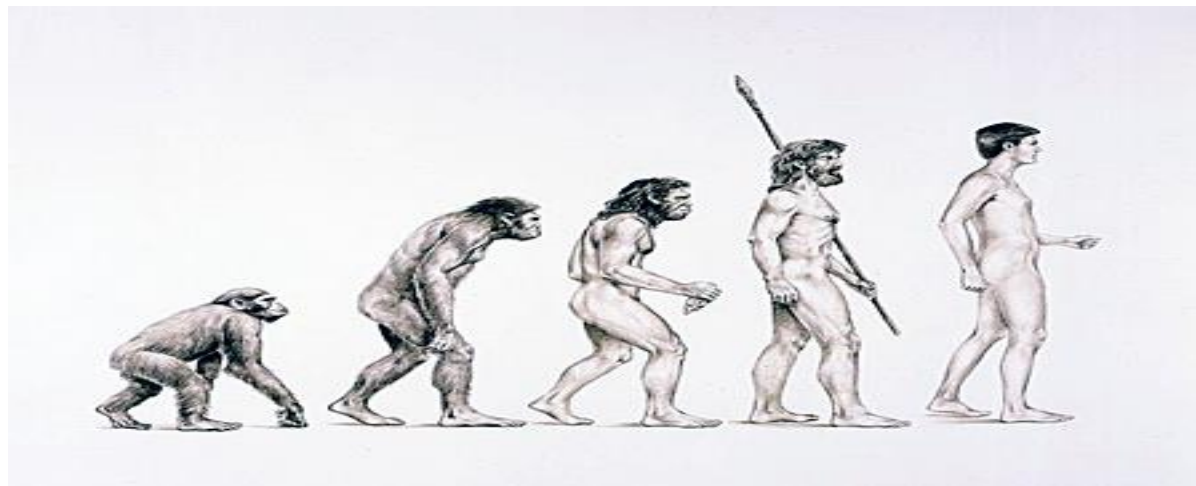
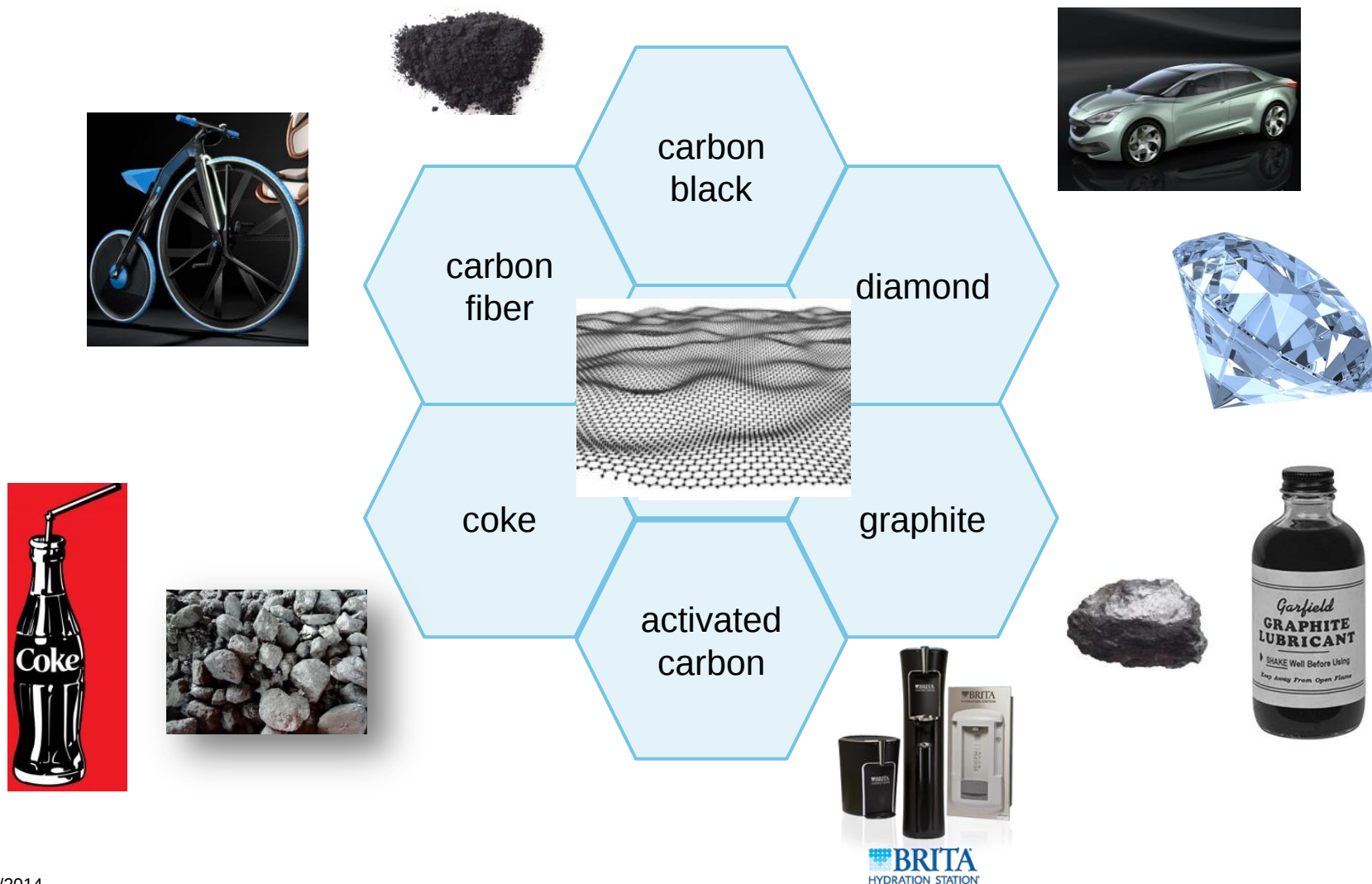


The Evolution of Carbon in the Chemical Industry

Dr. Josef R. Wünsch
BASF SE



Carbon in the Elemental State



Early Industrial Use of Carbon



- ❑ Graphite was used to line the moulds before iron was poured in
- ❑ Graphite used as an additive on the outside of cannon balls
- ❑ High heat stability ensured higher accuracy when fired



Coal is an Important Energy Source

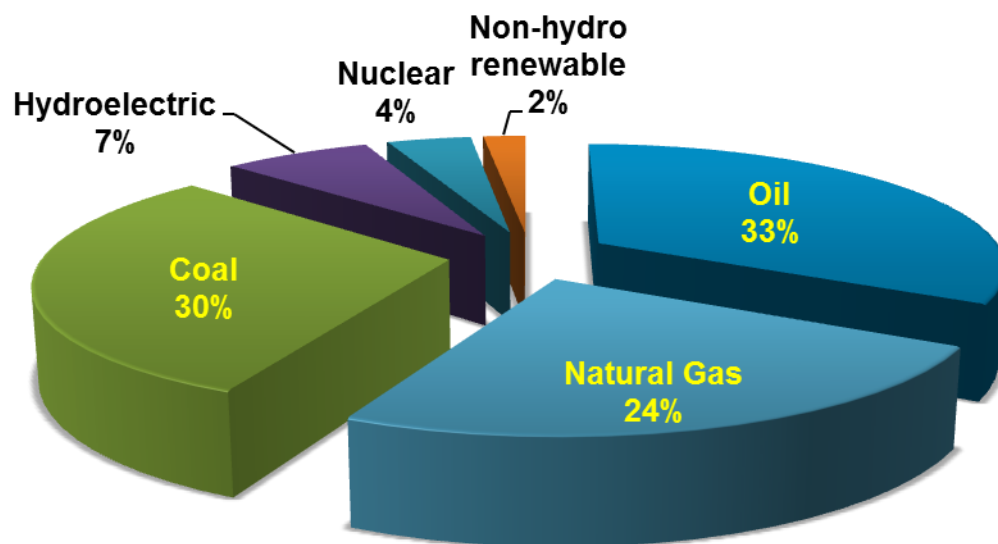
Coal burning for energy



Gasification



Global Energy Consumption by Source, 2012



Coal is still an important player in the energy landscape

- ❑ Fischer-Tropsch process (1925)



- ❑ Coal to Liquid: Creating Synthetic Fuel

Carbon... the origin of chemistry

The range of products created by chemical reactions are all derived from carbon feedstock

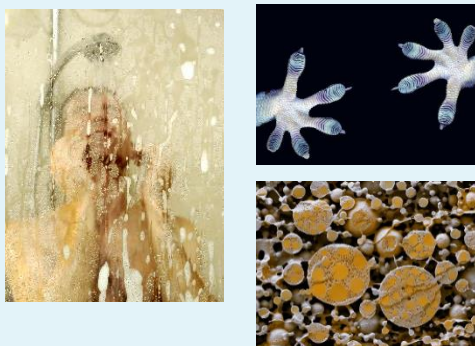
Dyes and Foodstuffs



Agricultural Products

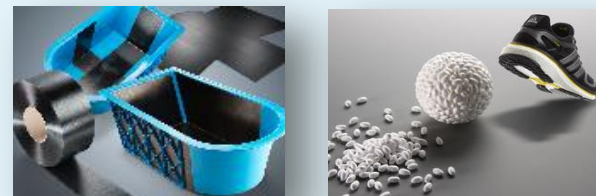


Surface Modifiers

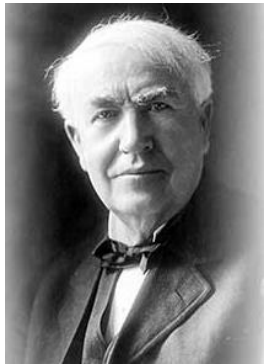


BASF

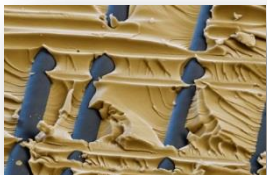
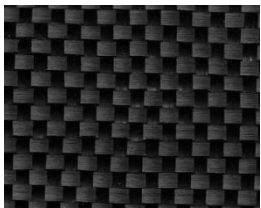
Plastics



New Carbon Materials: Carbon Fibers

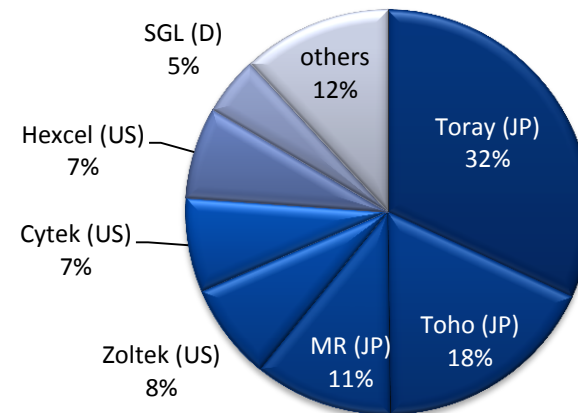


- ❑ Thomas Edison used carbon fibers made from cotton or bamboo in early light bulbs
- ❑ Low tensile strength but high heat tolerance



- ❑ Production methods improved with polyacrylonitrile as a starting material (AIST Japan)
- ❑ First attempt at integrating carbon fiber into an engine by Rolls Royce in the 1960s
- ❑ Increased use of **carbon fiber reinforced polymers / composites (CFRPs)**

Market share of industry leaders



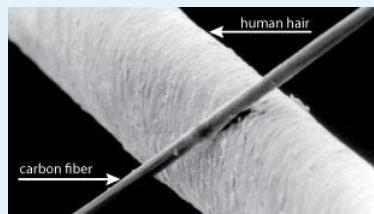
- ❑ 2010: 36.000 t/a
1,3 bn USD
- ❑ 2015: fcst 60,000 t/a



Carbon fibers

Description

- Organic materials pretreated at a high temperature
- Thin strand of material (5-10 μm) which contains 92% to > 99% Carbon
- Feedstocks:
 - Polyacrylonitrile (PAN)
 - Pitch (coal or petroleum tar)
- Use as reinforcement in Plastics (CFRP)



Properties

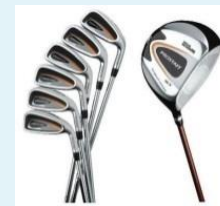
- Light weight
- Good fatigue resistance
- High strength and stiffness
- Good conductivity (thermal and electric)
- Chemical inertness (e.g. towards corrosion)
- Low thermal expansion

Applications



Aerospace & Aeronautic
wings, flaps, stabilizers

Sport goods
golf shafts, bicycles, fishing rods,
rackets



Automotive
body panels, hoods (premium
sport cars)

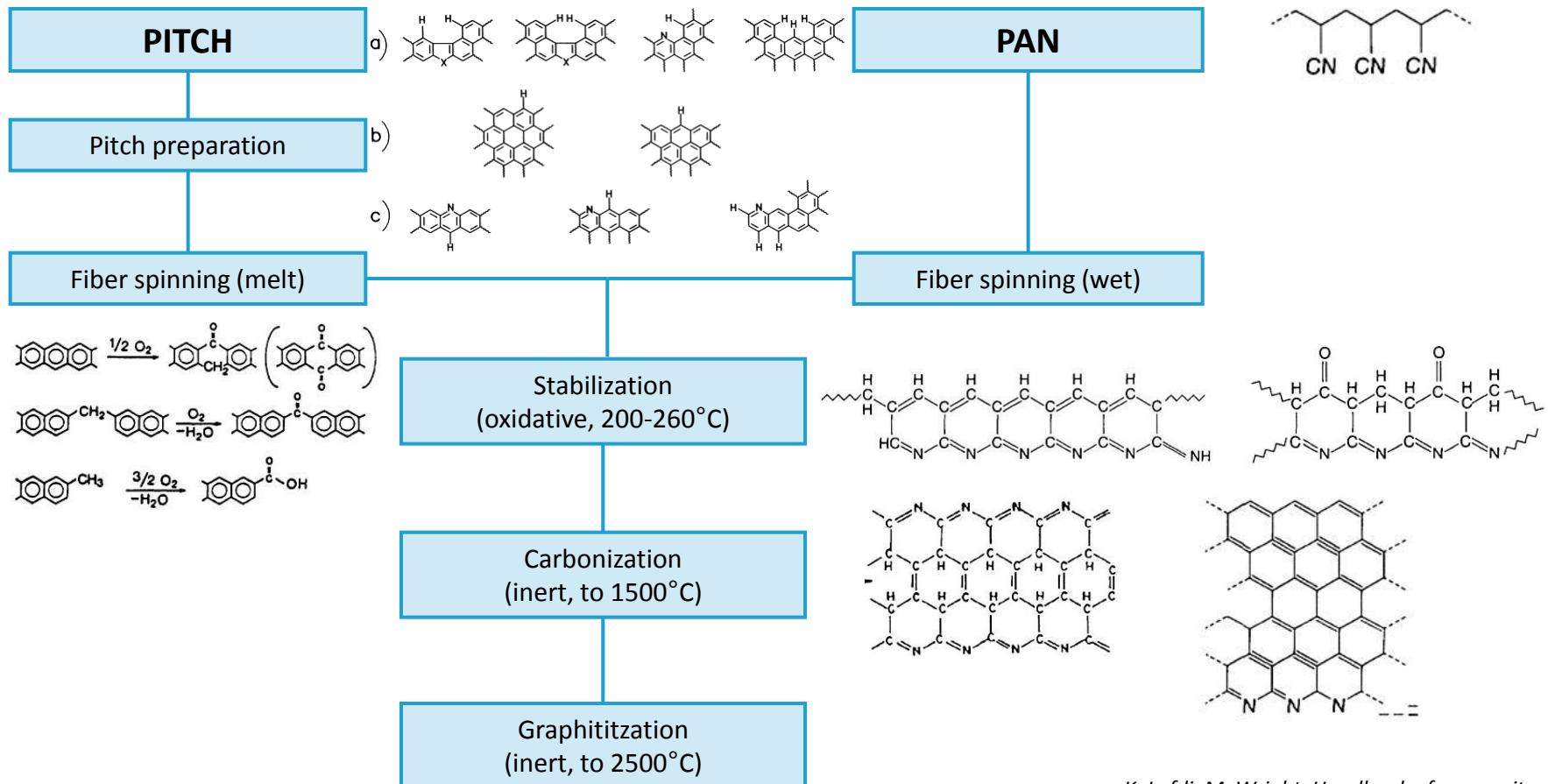
Wind energy
turbine blades



Carbon fibers

Manufacturing of Carbon fibers

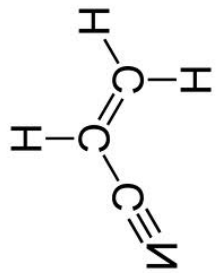
Processes from Pitch and PAN



source: K. Lafdi, M. Wright, Handbook of composites (1998)

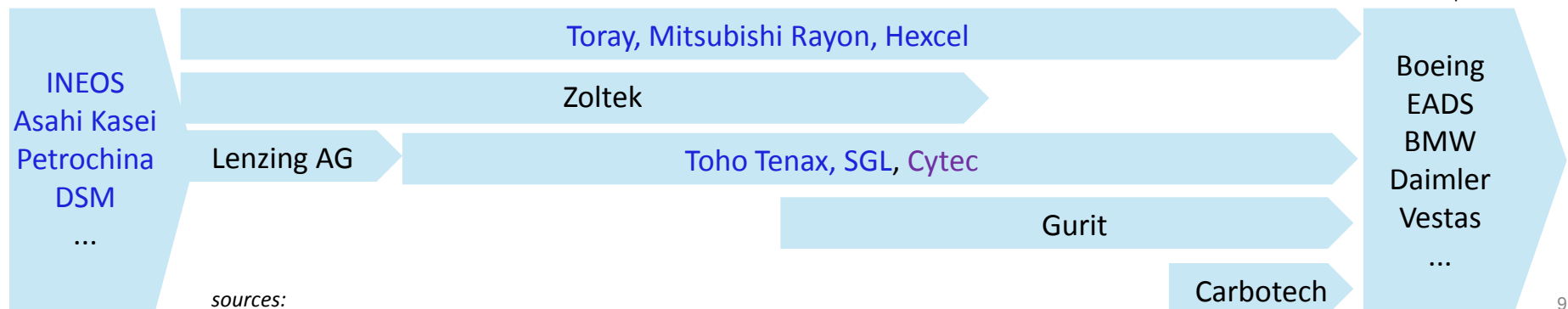
Carbon fibers

Value chain



Raw Material	Precursor	Carbon Fiber	Fabrics	Prepregs	Preforms	CFRP*	End-user
Acrylonitrile Pitch	PAN Pitch Rayon	Continuous (Small tow, Large Tow) Chopped & milled Fibers	Multi-axial Unidirectional Woven Braided	Pre- impregnated Compounded	Preformed	Manual lay-up Resin Transfer Molding (RTM) Pultrusion	car chassis, rotor blades, plane wings....

* CRFP = carbon fiber reinforced plastic



sources:
Lux Research, Inc., SGL website

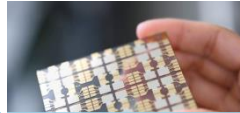
We Create Chemistry for Sustainable Mobility

Resources, environment & climate

Food & nutrition

Quality of life

Chemistry enables...

Customer Industries	 Transportation	 Construction	 Consumer Goods	 Health & Nutrition	 Electronics	 Agriculture	 Energy & Resources
Growth Fields	Batteries for mobility	Heat management	Enzymes	Medical	Organic Electronics	Plant Biotechnology	Energy Management
	Lightweight composites					Functional Crop Care	Rare Earth Metals Recycl.
	Heat management						Wind Energy
							Water Solutions
Technology Fields	Raw Material Change						
	Materials Systems & Nanotechnology						
				White Biotechnology			

Growing Demand for Carbon Fiber Composite Technology

BASF and SGL Group on the Way to Reactive Polyamide-Carbon Fiber Composites

2012-10-04
P-12-442

Joint press release from
Düsseldorf

SGL Group: Hall 8b, sta
BASF: Hall 8b, sta

Ludwigshafen/Wiesbaden
material based on a react

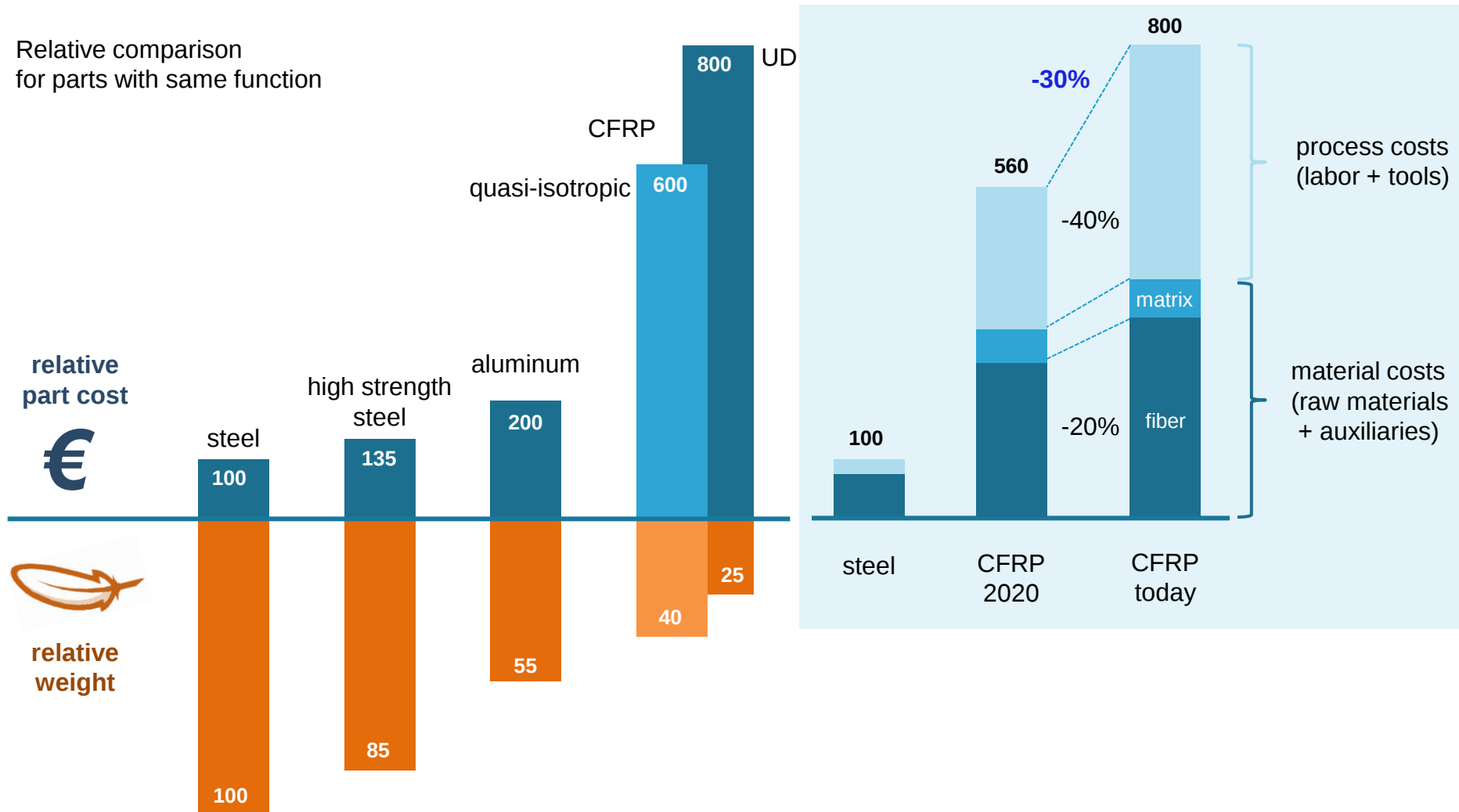


CARBON FIBRE DEMAND BY REGION BY WEIGHT (2006, 2011 & 2016)

Units: '000 tonnes	CAGR %				
	2006	2011	2016	2006-11	2011-2016
Europe	1.9	4.5	9.9	18%	17%
North America	0.0	1.8	5.7	-	27%
Asia	0.0	1.1	5.7	133%	39%
ROW	0.0	0.4	1.3	-	28%
Total	1.9	7.7	22.6	32%	24%

Cost of Composite Automotive Parts Need to Be Reduced Along the Value Chain

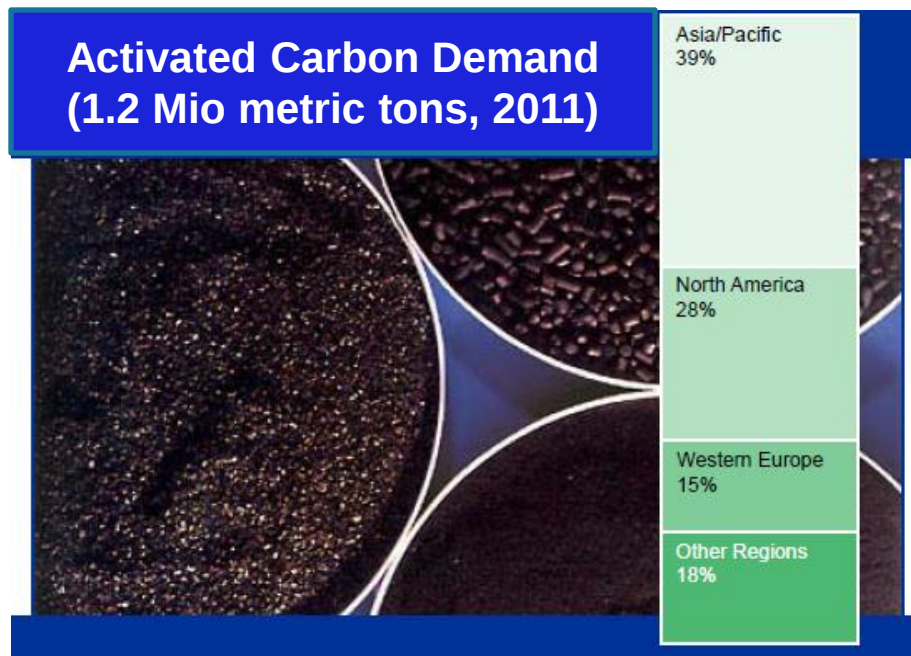
Relative comparison
for parts with same function



Diverse Markets for Carbon in Energy Storage

The commodity carbon market is dominated by purification/filtration applications which require high surface area

The carbon market for energy storage is a specialty market, requiring high surface area and/or electrical conductivity



Source: Freedonia

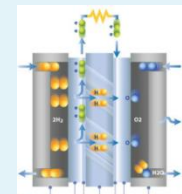
Lithium-ion battery anodes (graphite, carbon black)



Supercapacitor electrodes (activated carbon)

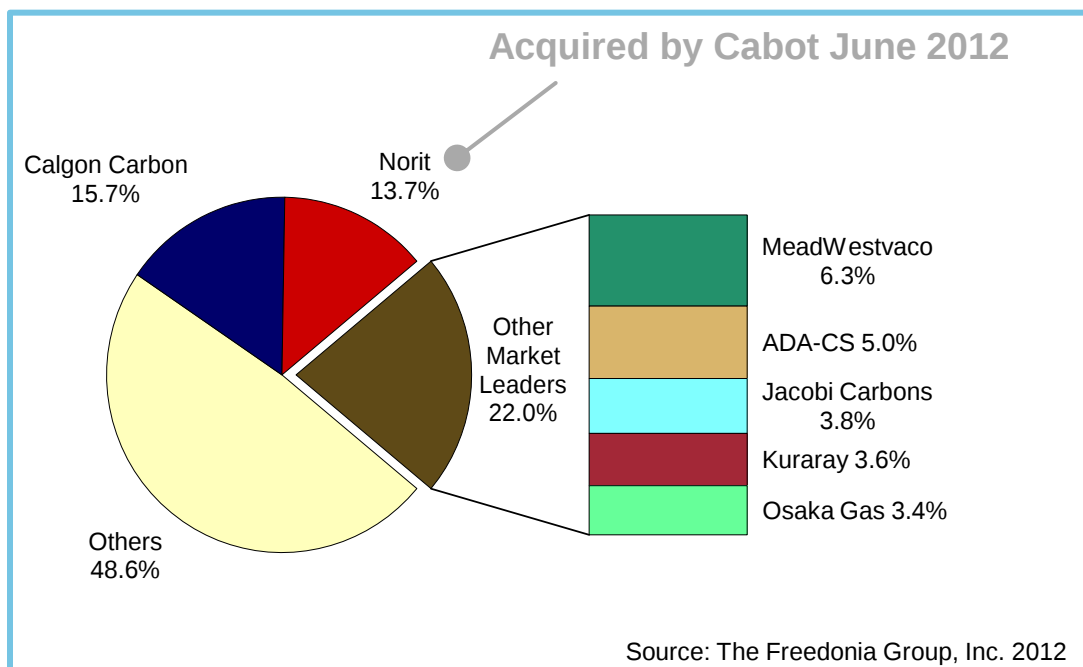


Fuel cell catalyst support (graphite)



Activated Carbon World Market

AC Consumption	2011 [kt/a]	2016 [kt/a]	Growth p. a. 2011-2016
Global	1.180	1.930	10.3 %



Markets

- 40% water treatment,
- 40% air & gas purification
- 10% food processing
- 10% chemical, pharma & others

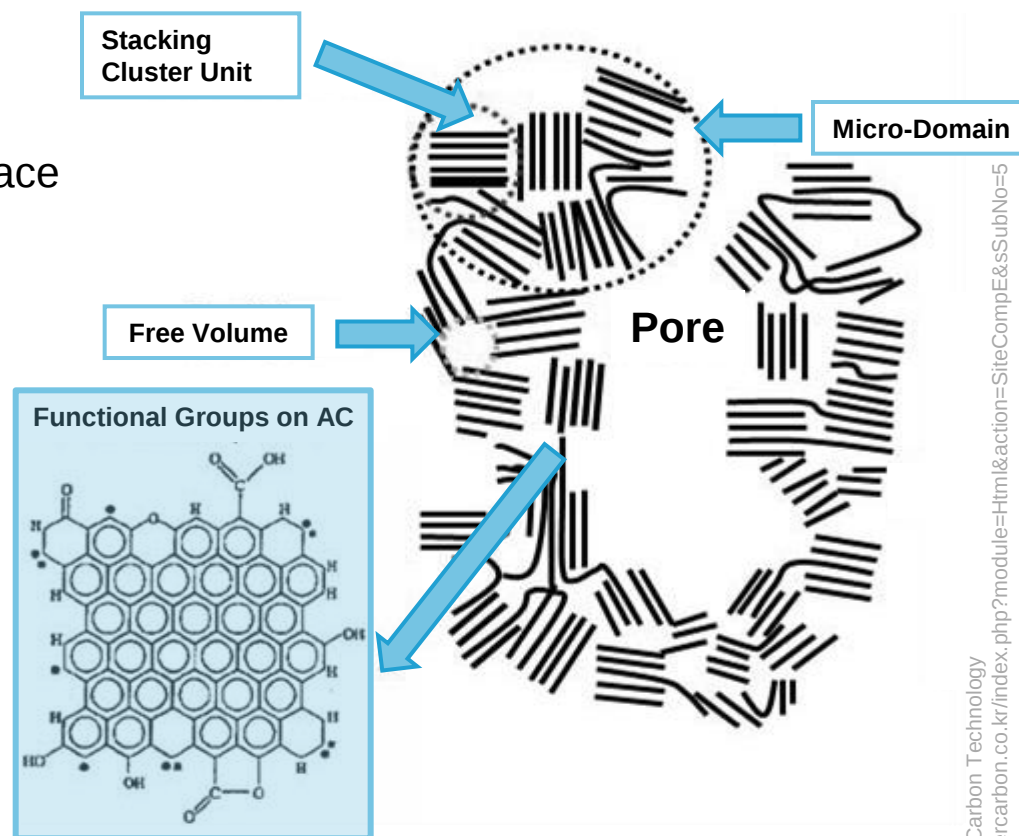
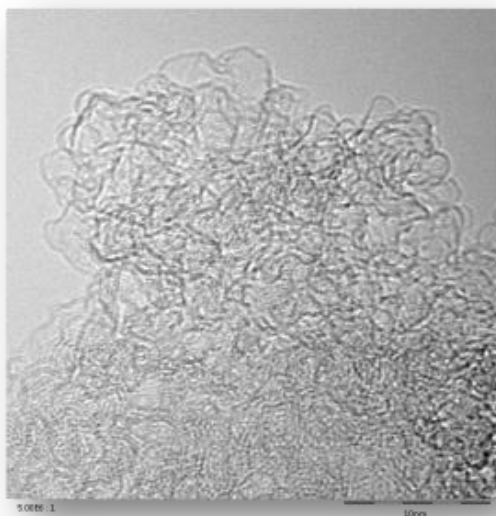
Relevant Markets for BASF

- Supercapacitors
- Catalyst Supports
- Batteries & Electrodes
- Solvent Vapor Recovery
- CH₄ Storage
- Protective

Structure of Activated Carbon

■ “Steel wool” structure model

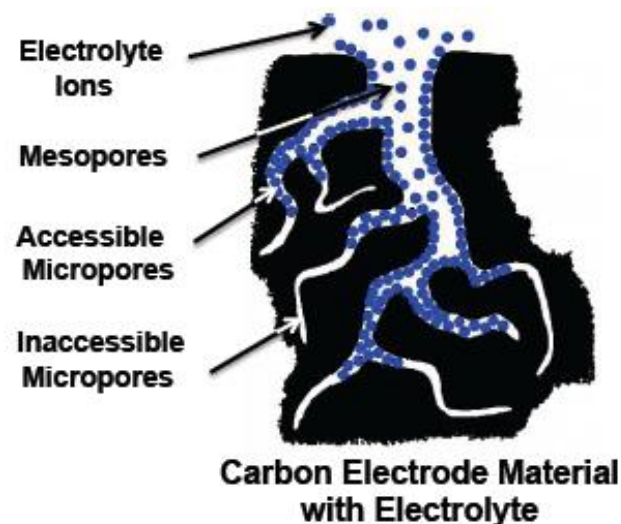
- entangled single carbon layers
- enclosed voids form porosity & surface



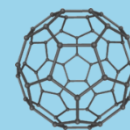
Requirements for Supercapacitors

■ Major Requirements on AC

- High surface area (BET > 2000 m²/g)
- Defined pore size distribution
- Micropore volume ($d_{\text{pore}} < 2 \text{ nm}$)
- Mesopore volume ($d_{\text{pore}} > 2 \text{ nm}$)
- Low impurity content (< 1000 ppm)
- No chemical and electrical activity
- Good wettability for electrolyte
- Uniform particle size distribution ($\sim 5 \mu\text{m}$)
- High packing density
- Low electrical resistance

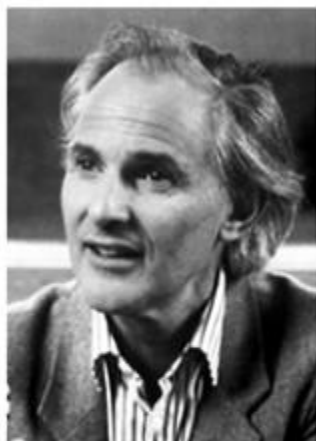


The Emergence of Nano Carbons



The Nobel Prize in Chemistry 1996

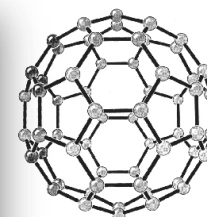
Robert F. Curl Jr., Sir Harold Kroto, Richard E. Smalley



The Nobel Prize in Chemistry 1996 was awarded jointly to Robert F. Curl Jr., Sir Harold W. Kroto and Richard E. Smalley *"for their discovery of fullerenes"*.

Photos: Copyright © The Nobel Foundation

Named after Buckminster Fuller,
designer of the geodesic dome



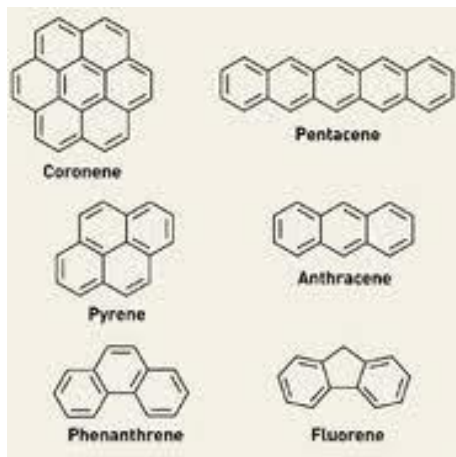
- ❑ The discovery of fullerenes paved the way toward tailored syntheses of complex carbon materials
- ❑ With electronic characteristics that expanded the use of organic molecules into electronics
- ❑ Very good n-dopant material for organic photovoltaics

Dyes and Organic Electronics

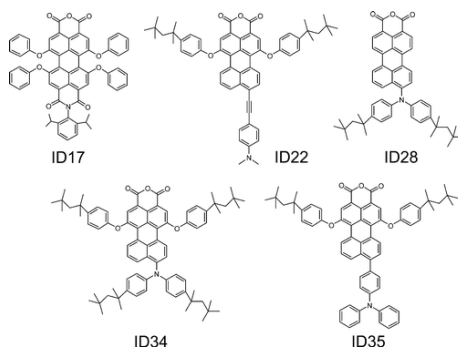
- The chemistry and physics of conducting molecules and polymers developed into the field of organic electronics

Ever increasing adoption of organic electronics into systems

From the building blocks:



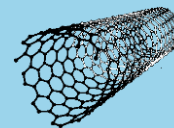
Synthesis of new dyes for DSSCs, with several contributions from Prof. Müllen



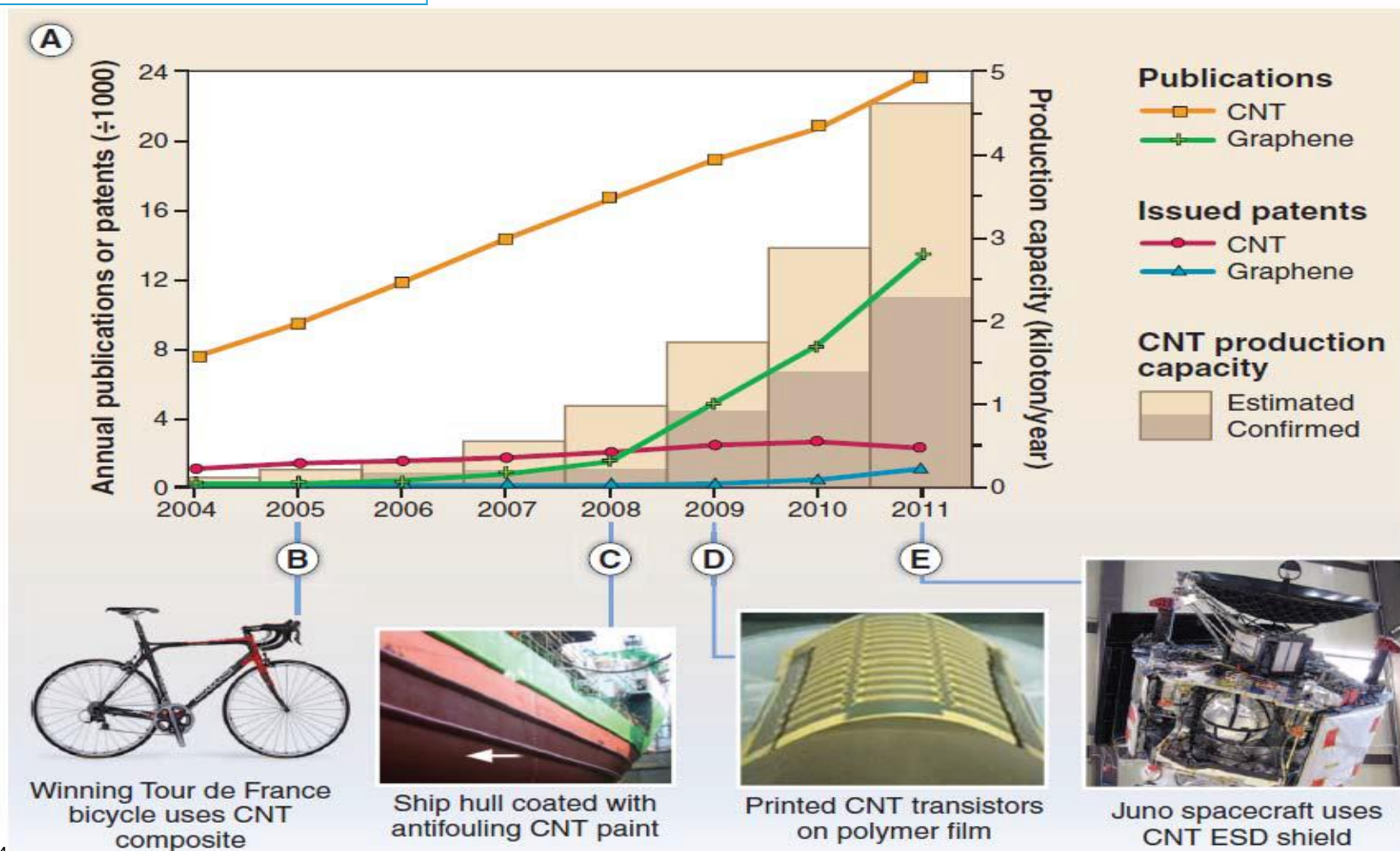
Organic PV in smart4vision

Carbon Nanotubes

Enhancement of Mechanical and Electrical Properties

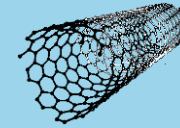


CNT Application Milestones



Carbon Nanotubes

1-Dimensionality



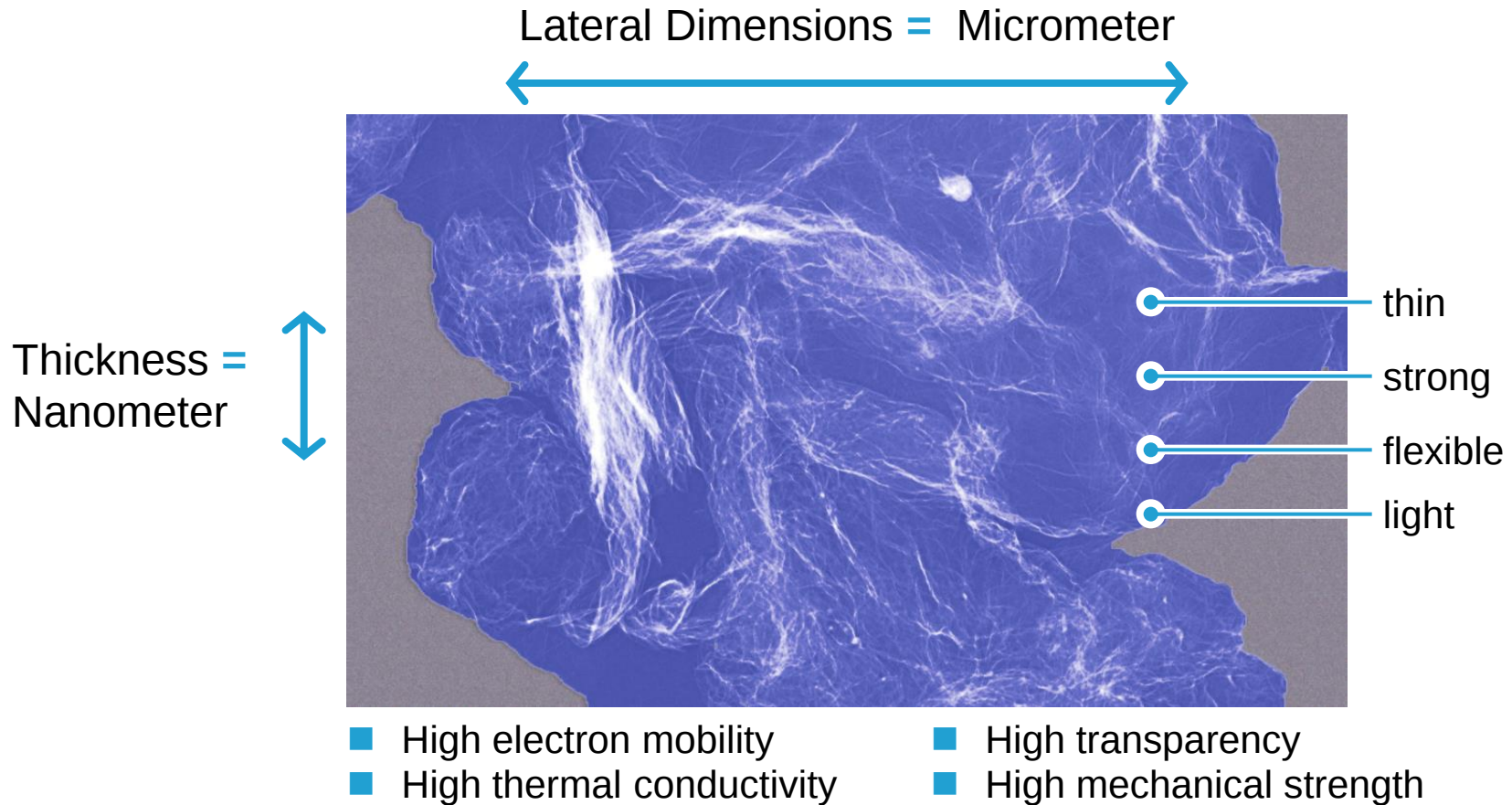
- ❑ Production of CNTs undertaken by several companies
- ❑ Most notable is the divestiture of CNT business by BayerMaterialScience in 2013
- ❑ Key to success is system enhancement and integration rather than large scale production of CNTs



- ❑ BASF product: Ultraform® N2320 C for fuel filter housing
- ❑ MWCNT filler
- ❑ Launched in 2009, used by Bosch in Audi A4 and A5

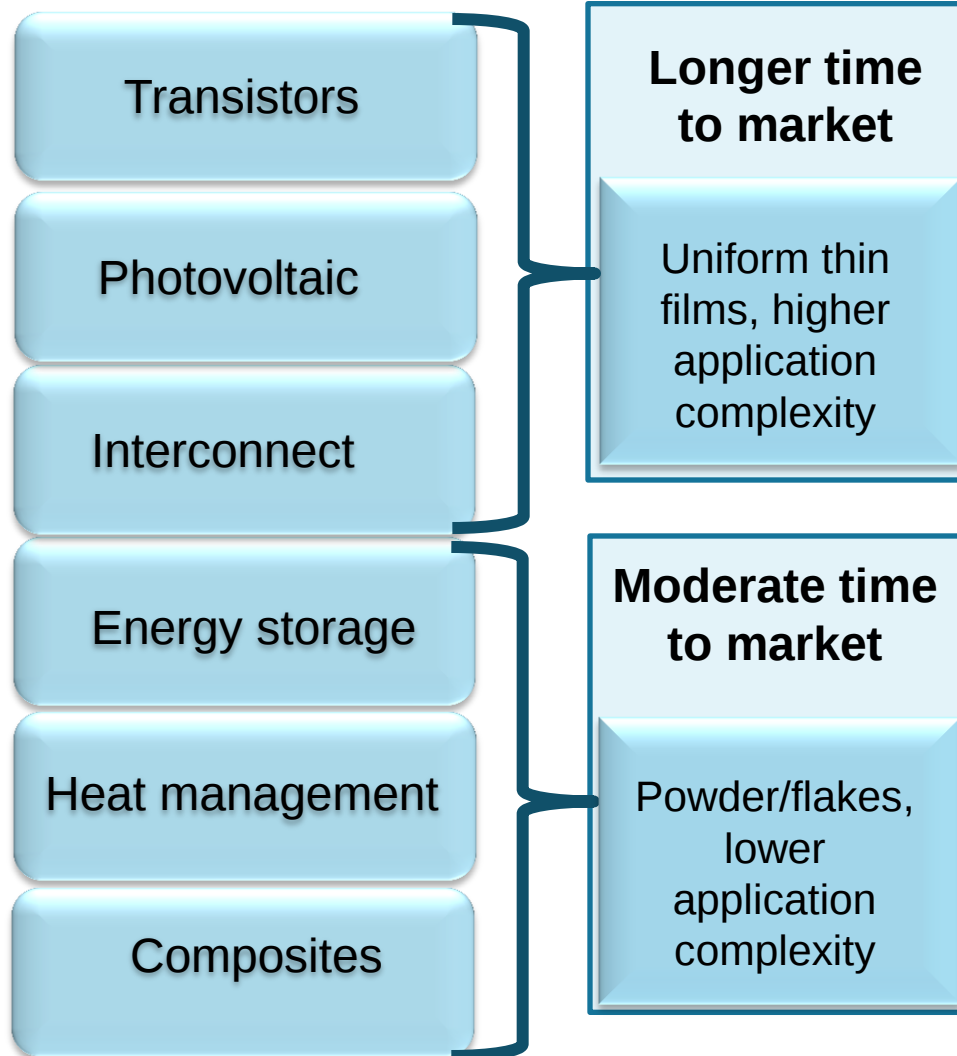
Graphene is a fascinating nanomaterial

...in one dimension



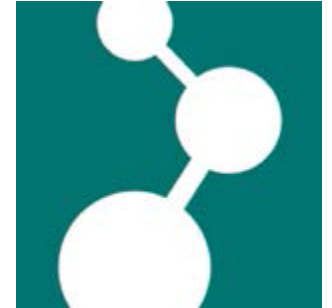
Promising Properties of Graphene

Property	Values comparison
Mobility (cm ² /V•s)	Graphene – 200k Si – 1400 GaAs - 8500
Transparency (%)	Graphene – 97.7
Resistivity (μΩcm)	Graphene - 10 Doped graphene – 4.02 Cu – 1.68 Pt – 10.6
Surface area (m ² /g)	Graphene - 2630 Activated C - 500 Silica - 800
Thermal conductivity (W/m•K)	Graphene - 5300 Silicon – 149 Diamond - 2320
Ultimate strength (GPa)	Graphene – 130 C-fiber – 4 Steel - 1



The Carbon Materials Innovation Center at BASF

Joint research laboratory leveraging knowledge of BASF and MPI-P



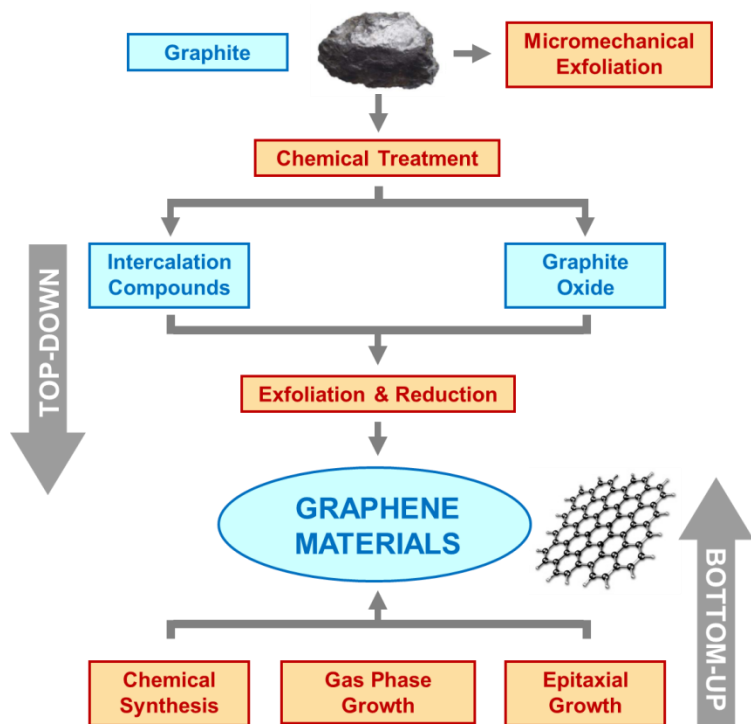
Max-Planck-Institut für Polymerforschung
Max Planck Institute for Polymer Research

- ❑ Facts & Figures:
 - ❑ First co-location lab on BASF site
 - ❑ 8 Postdocs, 4 BASF employees
 - ❑ Total investment over 3 years: €10 million
- ❑ Among the Focus Fields:
 - ❑ Energy Storage Materials
 - ❑ Catalysis
 - ❑ Transparent Conductive Layers
 - ❑ Carbon Semiconductors

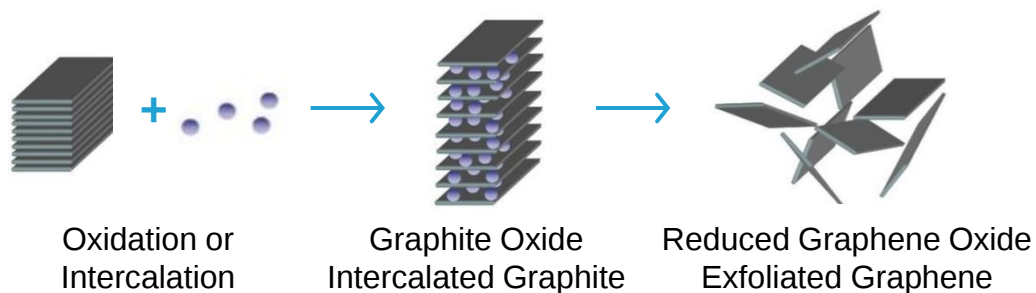


“Graphene Is Not Graphene”

The Importance of Defining the Material



Graphene via Exfoliation of Graphite



Schniepp, H. C. et al.; J. Phys. Chem. B **2006**, 110, 8535 -8539
Source: Ahmed Abdala

Graphene's Competitors

- Carbon Black, Graphite, Activated Carbon
- Large-volume commodities
- Typical price range 1 – 10 \$/kg

Recent Research Highlights from BASF

Materials
Views

www.MaterialsViews.com

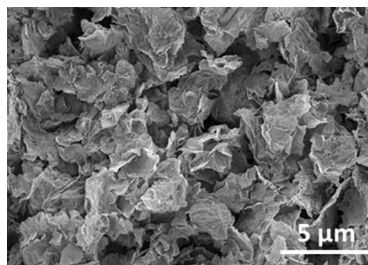
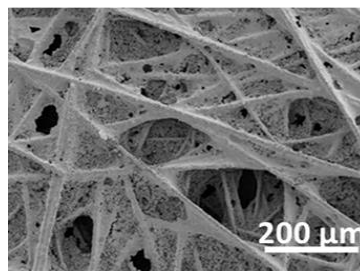
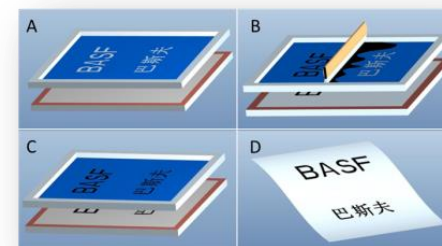
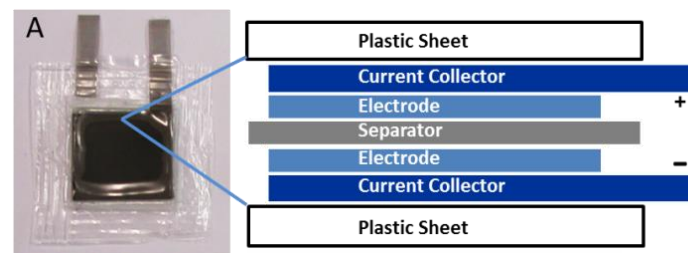
ADVANCED
ENERGY
MATERIALS

www.advenergymat.de

Screen-Printable Thin Film Supercapacitor Device Utilizing Graphene/Polyaniline Inks

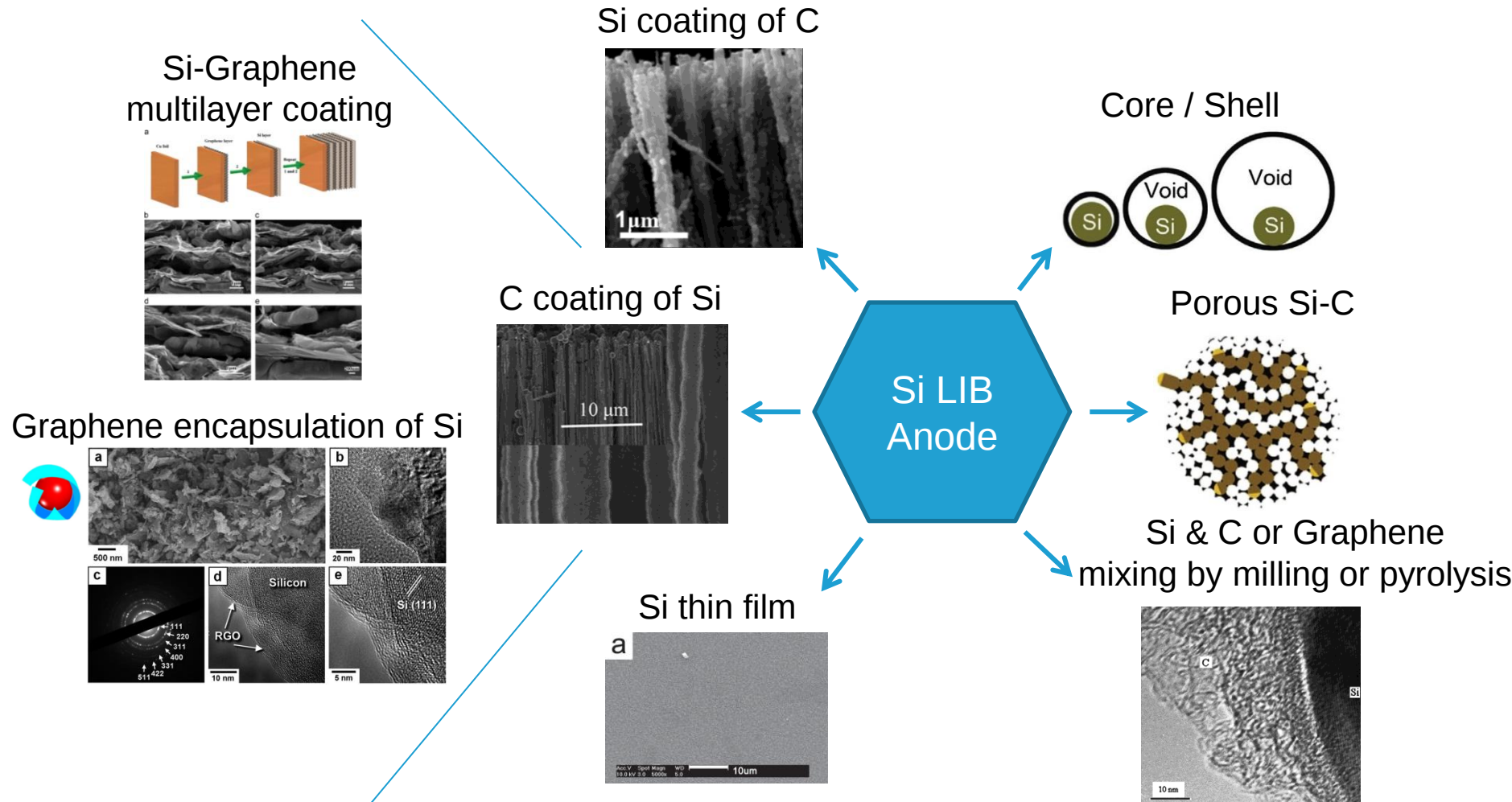
Yanfei Xu,* Matthias Georg Schwab, Andrew James Strudwick, Ingolf Hennig, Xinliang Feng, Zhongshuai Wu, and Klaus Müllen*

- Printable energy storage devices
- Increased printing speed of 0.1 sec/electrode
- Capacity 269 F g^{-1} , Energy Density 9.3 Wh kg^{-1} ($1\text{M H}_2\text{SO}_4$)



Y. Xu, M. G. Schwab, A. J. Strudwick, I. Hennig, X. Feng, Z. Wu, K. Müllen *Adv. Energy Mater.* 3, 1035–1040 (2013)
Y. Xu, I. Hennig, D. Freyberg, A. J. Strudwick, M. G. Schwab, T. Weitz, K. C. Cha *J. Power Sources* 248, 483 (2014)

Various Approaches of Making Si Anode Materials Employing Carbon & Graphene



The Future Role of Carbon

Solving New Technical Challenges

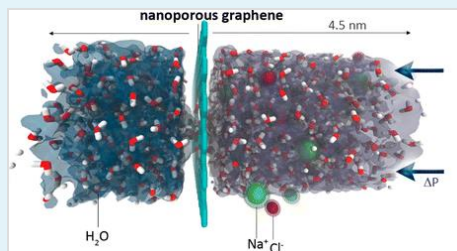
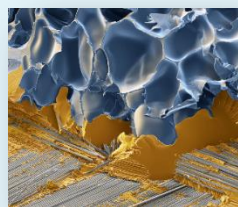
Today's Trend: Synergies with combinations of new and established materials

Future Trends: Creating Hybrid Materials
(Contribution by Prof. K. Müllen)

Carbon for efficient water and air purification membranes



Lightweight composites

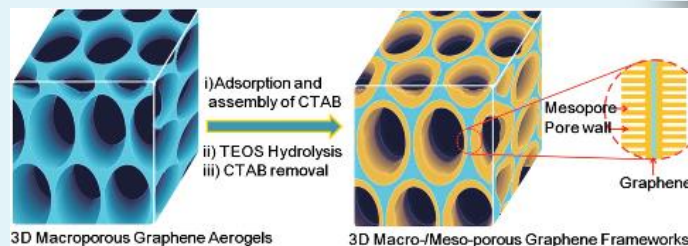


DOI: 10.1021/nl3012853

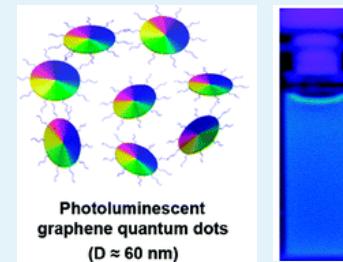


Energy Storage and Mobile Technologies

New supercapacitor technologies with hybrid structures



DOI:10.1021/ja308676h



DOI: 10.1021/ja204953k

The Chemical Company

05/09/2014



CMIC is in the center of
BASF Ludwigshafen